

Dart Hawkesbury 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit
O038993	THY001- VC	2	1	Net 30:		6061-T6 Bar 1.00 X 12.00 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QO-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				12	3/1/2018	12		S046508			\$ 37.22 / ft
									Total:	12		12					

Plex 2/28/2018 1:26 PM Dart.Dubois.Pascal



Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada

PURCHASE ORDER PO038993

Tel (613) 632-5200

THY001-VC Supplier:

Ship To:

Thyssenkrupp Materials CA Ltd O/A VPK Metal- c/o T27540 PO Box 4275, Postal"A"

Toronto ON

M5W 5V8 Canada Phone: 905 669 9444 Fax: 905 738 9033

1270 Aberdeen Street

Hawkesbury

PO No: PO Date: PO038993

2/8/18 2/14/18

Due Date: Purchase Order

Revision:

Revision Date:

Ship-To Contact:

Lavoie, ChantalPhone:

clavoie@dartaero.com

Via:

Ground

Pymt Terms:

Net 30

Freight Terms:

Special Comments: quote no. 1202990461

ON K6A 1K7 Canada Phone: 613-632-5200 Items Extended Unit Received Order Quantity Balance Price (CAD) Due Price Quantity Supplier Date Status \$57.60 Description \$0.72/ft Line 80 ft Part No 80 ft Part Firmed 2/14/18 Item 6061-T6 Bar .750 X .125 M6061T6B00750X00.125 MATERIAL: 6061-T6/T651/T6510/T6511/T62 FEB 1 5 2018 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR DAS QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 9-89 OR ASTM B211 OR ASTM B221 \$446.64 \$37.22/ft receive ft 12 ft 0 ft 6061-T6 Bar 1.00 X 12.00 Firmed 2/14/18 12 ft 2 M6061T6B1.000X12.000 : MATERIAL: 6061-DAS T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-9-89 A-225/8 OR AMS 4117/4128/4115/4116 OR FEB 2 8 2018 QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 \$18.78/ft \$225.36 receive ft 12 ft 0 ft 6061T6 Bar 1.500 X 4.00 Firmed 2/14/18 12 ft M6061T6B1.500X04.000 MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-FEB 15 2018 A-225/8 OR AMS 4117/4128/4115/4116 OR DAS QQ-A-200/8 OR AMS-QQ-34 A-200/8 OR AMS 4160 9-39 OR ASTM B211 OR ASTM B221 receive ft

Plex 2/9/18 11:07 AM dart.lavoie.chantal

				tems			T		Unit	Exterid
ine		Supplier		Status	Due Date	Order Quantity	Received Quantity	Balance	Price (CAD)	Price
em	Part	Part No	Description		2/14/18	12 ft	0 ft	12 ft	\$22.26/ft	\$267
	M6061T6B2.000X03.500		6061-T6 Bar 2.00 X 3.50 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER		2/14/10	,,,,,	10			
			QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR				12		221172018	
			QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221				DAS 11 9-89	FE.	B 2 1 2018	
			receive ft	r	2/14/18	12 ft	O ft	12 ft	\$12.40/ft	\$148
5 f	M6061T6S0.3125X6.250		6061-T651 Sheet 0.3125" Thick Plate x 6.250" Wide	Firmed	2/14/10	12 11	12		1 6 2018 rand Total:	DAS 11 升程。

Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/9/18 11:07 AM dart.lavoie.chantal



thyssenkrupp Materials NA 2821 Langstaff Road, Concord, ON 14K 5C6

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON K6A 1K7 Canada

TEL: 613-632-5200 FAX: 613-632-5246 QUOTE

DATE: QUOTE NO: YOUR INQUIRY:

ATTENTION TO:

CUSTOMER NO: DEPARTMENT: CONTACT:

TEL: FAX: EMAIL: 02/05/2018 1202990461

CHANTAL LAVOIE 613-632-5200

10058125 CAN TOR INS 01 Teresa Volpe

Teresa Volpe@thyssenkrupp c

PAGE 1 OF 4

Thank you for allowing us to quote on your requirement. Delivery contingent upon date ordered.

DART AEROSPACE LTD, 1270 ABERDEEN ST, HAWKESBURY, ON K6A 1K7, CANADA Unloading Point: UNLOAD POINT 1

					TOTAL
DESCRIPTION	OTY2 U	JOM	PRICE PER	CUR	CAD
ULOU.			491.01	CAD	982.02
ALFLR01588 2024 Aluminum T3 Sheet			1	PC	
Length 144 (+125) ASTM B209 2014 ROHS COMPLIANT SAE AMS 4037 Q SAE AMS-QQ-A-250/4B 2015 Nominal Chemistry/Act Physical Standard Packaging					
12-15 DATS FOR DELIVER			5.42	CAD	65.04
	1000 1000				
0.37500 (+008) X 2.5000 (+024) X 144 Mill			·		
ASTM B 221 2014 ROHS COMPLIANT SAL AMS-QQ-A-200/8 1997 Nominal Chemistry/Act					
Standard Packaging					
					155.00
6061 Aluminum T651 Plate 0.31200 X Width 6.2500 + 125/-,000 X Length 144,5000	27.614 L	.B	1	PC	
Plate Sawing - Standard Actual Chemistry/Act. Physical Standard Packaging Delivery Date: 02/09/2018					
	2024 Aluminum T3 Sheet 0.12500 (+0035) X Width 48.0000 (+125) X Length 144 (+125) ASTM B209 2014 ROHS COMPLIANT SAE AMS 4037 Q SAE AMS-QQ-A-250/4B 2015 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 03/08/2018 12-15 DAYS FOR DELIVERY STOCK IN LAX ALREC00246 6061 T6511 Aluminum Extruded Rectangular 0.37500 (+008) X 2.5000 (+024) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 ALFLR74857 6061 Aluminum T651 Plate 0.31200 X Width 6.2500 +.125/000 X Length 144.5000 Plate Sawing - Standard Actual Chemistry/Act. Physical Standard Packaging	ALFLR01588 2 P 2 P 2 P 2 P 2 P 2 P 2 P 2	ALFLR01588 2024 Aluminum T3 Sheet 0.12500 (+0035) X Width 48.0000 (+125) X Length 144 (+125) ASTM B209 2014 ROHS COMPLIANT SAE AMS 4037 Q SAE AMS-QQ-A-250/4B 2015 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 03/08/2018 12-15 DAYS FOR DELIVERY STOCK IN LAX ALREC00246 6061 T6511 Aluminum Extruded Rectangular 0.37500 (+008) X 2.5000 (+024) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 ALFLR74857 6061 Aluminum T651 Plate 0.31200 X Width 6.2500 +.125/000 X Length 144.5000 Plate Sawing - Standard Actual Chemistry/Act. Physical Standard Packaging	ALFLR01588 2 PC 491.01 2024 Aluminum T3 Sheet 172.800 LB 1 0.12500 (+0035) X Width 48.0000 (+125) X Length 144 (+125) ASTM B209 2014 ROHS COMPLIANT SAE AMS 4037 Q SAE AMS-QQ-A-250/4B 2015 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 03/08/2018 12-15 DAYS FOR DELIVERY STOCK IN LAX ALREC00246 6061 T6511 Aluminum Extruded Rectangular 0.37500 (+008) X 2.5000 (+024) X 144 Mill 13.236 LB Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery-Date: 02/08/2018 1 PC 155.00 ALFLR74857 27.614 LB 1 PC 155.00 Plate Sawing - Standard Actual Chemistry/Act. Physical Standard Packaging Plate Sawing - Standard Actual Chemistry/Act. Physical Standard Packaging Standard Packaging Standard Actual Chemistry/Act. Physical Standard Packaging Standard Packaging Standard Actual Chemistry/Act. Physical Standard Packaging	ALFLR01588 2024 Alüminum T3 Sheet 0.12500 (+0035) X Width 48.0000 (+125) X Length 144 (+125) ASTM B209 2014 ROHS COMPLIANT SAE AMS 4037 Q SAE AMS-QQ-A-250/4B 2015 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 03/08/2018 12-15 DAYS FOR DELIVERY STOCK IN LAX 1 PC 5.42 CAD ALREC00246 6061 T6511 Aluminum Extruded Rectangular 0.37500 (+008) X 2.5000 (+024) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 ALFLR74857 6061 Aluminum T651 Plate 0.31200 X Width 6.2500 +.125/000 X Length 144.5000 Plate Sawing - Standard Actual Chemistry/Act. Physical Standard Packaging



QUOTE

thussenkruph Materials NA 2821 Langstaff Road, Concord ON 14K 5C6

DATE: QUOTE NO: YOUR INQUIRY ATTENTION TO:

02/05/2018 1202990461

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON K6A 1K7

TEL:

CHANTAL LAVOIE

613-632-5200

PAGE 2 OF 4

ida	PAGE 2 OF 4	1		
	QTY1	UOM	PRICE CUR PER UOP	TOTAL
DESCRIPTION			0.72 CAD	57.60
ALREC00778 6061 T6511 Aluminum Extruded Rectangular 0.12500 (+007) X 0.7500 (+010) X 240 Mill	80	FT	1 FT	
ASTM B 221/2014 ROHS COM Entry/Act AMS-QQ-A-200/8/1997 Nominal Chemistry/Act				
Standard Packaging Delivery Date: 02/08/2018			37.22 CAD 1 FT	446.64
1.00000 X 12.0000 X 144 Mill Length Nominal Chemistry/Act Physical				
Delivery Date: 02/08/2018			25.87 CAD 1 FT	310.44
6061 T6511 Aluminum Extruded Reddings 1.00000 (+012) X 8.0000 (+054) X 144 Mill				
ASTM B 221 2014 ROHS COMPLIANT OF AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical				
Standard Packaging Delivery Date: 02/08/2018			130.28 CAD	1,036.77
3.0000 X 14.0000 X 95.5000 Mill Length Nominal Chemistry/Act Physical			,	
Delivery Date: 02/08/2018 OFFERING. ITEM REQUESTED NOT AVAILABLE/ SUBJECT TO PRIOR SALE				
	ALREC00778 6061 T6511 Aluminum Extruded Rectangular 0.12500 (+007) X 0.7500 (+010) X 240 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 ALREC13956 6061 T6511 Aluminum Extruded Rectangular 1 00000 X 12.0000 X 144 Mill Length Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 ALREC00191 6061 T6511 Aluminum Extruded Rectangular 1 00000 (+012) X 8.0000 (+054) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 ALREC35126 6061 T6511 Aluminum Extruded Rectangular 3.00000 X 14.0000 X 95.5000 Mill Length Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 OFFERING. ITEM REQUESTED NOT AVAILABLE/ SUBJECT TO	ALREC00778 6061 T6511 Aluminum Extruded Rectangular 0.12500 (+007) X 0.7500 (+010) X 240 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 ALREC13956 6061 T6511 Aluminum Extruded Rectangular 1.00000 X 12.0000 X 144 Mill Length Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 ALREC00191 6061 T6511 Aluminum Extruded Rectangular 1.00000 (+012) X 8.0000 (+054) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 ALREC35126 6061 T6511 Aluminum Extruded Rectangular 3.00000 X 14.0000 X 95.5000 Mill Length Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 OFFERING. ITEM REQUESTED NOT AVAILABLE/ SUBJECT TO	ALREC00778 6061 T6511 Aluminum Extruded Rectangular 0.12500 (+007) X 0.7500 (+010) X 240 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 ALREC13956 6061 T6511 Aluminum Extruded Rectangular 1.00000 X 12.0000 X 144 Mill Length Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 ALREC00191 6061 T6511 Aluminum Extruded Rectangular 1.00000 (+012) X 8.0000 (+054) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 ALREC35126 6061 T6511 Aluminum Extruded Rectangular 3.00000 X 14.0000 X 95.5000 Mill Length Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 ALREC35126 6061 T6511 Aluminum Extruded Rectangular 3.00000 X 14.0000 X 95.5000 Mill Length Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 OFFERING. ITEM REQUESTED NOT AVAILABLE/ SUBJECT TO	DESCRIPTION QTY1 UOM PREC CUP PREC UOP ALREC00778 6061 T6511 Aluminum Extruded Rectangular 0.12500 (+007) X 0.7500 (+010) X 240 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 ALREC13956 6061 T6511 Aluminum Extruded Rectangular 1,00000 X 12,0000 X 144 Mill Length Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 ALREC0191 6061 T6511 Aluminum Extruded Rectangular 1,00000 (+012) X 8.0000 (+054) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 ALREC35126 6061 T6511 Aluminum Extruded Rectangular 3.00000 X 14.0000 X 95.5000 Mill Length Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 ALREC35126 6061 T6511 Aluminum Extruded Rectangular 3.00000 X 14.0000 X 95.5000 Mill Length Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/08/2018 OFFERINGS. ITEM REQUESTED NOT AVAILABLE/ SUBJECT TO



QUOTE

Thyssenkrupp Materials NA. 2821 Langstaff Road. Concord. ON 1.4K SC6

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON K6A 1K7 Canada DATE: QUOTE NO: YOUR INQUIRY: ATTENTION TO:

TEL:

02/05/2018 **1202990461**

CHANTAL LAVOIE 613-632-5200

PAGE 3 OF 4

ITEM	DESCRIPTION	QTY1 UOM QTY2 UOM	PRICE CUR PER UOP	TOTAL
HEW		QTY3 UOM	18.78 CAD	225.36
0800	ALREC00630 6061 T6511 Aluminum Extruded Rectangular 1.50000 (+014) X 4.0000 (+034) X 144 Mill	1 PC 12 FT 84.672 LB	1 FT	
	Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical			
0090	Standard Packaging Delivery Date: 02/08/2018 ALREC00023	4 PC 48 FT	18.17 CAD 1 FT	872.16
	6061 T6511 Aluminum Extruded Rectangular 1.00000 (+012) X 6.0000 (+044) X 144 Mill	338.688 LB		
	Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act			
	Physical Standard Packaging			
	Delivery Date: 02/08/2018	1 PC	64.55 CAD	258.20
0100	ALREC00245	4 FT	1 FT	
	6061 T6511 Aluminum Extruded Rectangular 3.00000 (+024) X 6.0000 (+044) X 48 RBW	84.672 LB		
	3.00000 (+024) × 0.0000 (+074) × 0.0000 (+			
	Cut To Length			
	48 0000 " 1			
	ACTM B 22112014 ROHS COMPLIANT SAE			
	AMS-QQ-A-200/8 1997 Nominal Chemistry/Act			
	Physical			
	Standard Packaging Delivery Date: 02/09/2018			
	* OFFERING			



QUOTE

thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON, L4K-5C6

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON K6A 1K7 Canada

DATE QUOTE NO: YOUR INQUIRY: ATTENTION TO

02/05/2018 1202990461

CHANTAL LAVOIE 613-632-5200

TEL:

PAGE 4 OF 4

<u></u>	DESCRIPTION	QTY1 UOM QTY2 UOM	PRICE CUR PER UOP	TOTAL CAD
0110	ALREC00692 6061 T6511 Aluminum Extruded Rectangular 2.00000 (+024) X 3.5000 (+024) X 144 RBW Cutting - Standard +.125/000 Cut To Length 144.0000 " 1 ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Delivery Date: 02/09/2018	1 PC 12 FT 100.800 LB	22.26 CAD 1 FT	267.12
	Weight total Items total Net Amount GST TOTAL	1,506.600 LB		4,676.35 4,676.35 607.94 5,284.29

Payment Terms:

Within 30 days without deduction

Delivery Terms:

PPD (gem. Incoterms 2000) PREPAID

Shipping Condition:

General Delivery

COMPUTER GENERATED OFFER AND VALID WITHOUT SIGNATURE.

Please review the above items for accuracy.

Prices are quoted as price in effect at time of shipment.

Our standard terms and conditions apply should this quote become an order

For terms and conditions please refer to website at http://www.lkmna.com/lkmna/Resources/CustomerService/index.html

Any obvious damage must be noted on the material delivery documentation at the time of receipt.

Tax exemption status documentation must be forwarded to credit department prior to order approval

All returned material subject to restock charge



TOTAL

Thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON, LAK 5C6

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON K6A 1K7 Canada

TEL: 613-632-5200 FAX: 613-632-5246

ORDER CONFIRMATION

DATE: ORDER NO: YOUR PIO: ATTENTION TO TEL: CUSTOMER NO: DEPARTMENT: CONTACT TEL: FAX: EMAIL:

02/09/2018 1403522958 * 038993 dtd. 02/05/2018 CHANTAL LAVOIE 613-632-5200 10058125 CAN TOR INS 01 Stan Ivers 905-532-1350 ext -21350 905-738-9033 ext 9033 STAN.IVERS@THYSSENKRU

PP.COM * please state on all documents

We thank you for your order which we confirm as follows:

DART AEROSPACE LTD, 1270 ABERDEEN ST, HAWKESBURY, ON K6A 1K7, CANADA Unloading Point: UNLOAD POINT 1

ITEM	DESCRIPTION	QTY1 UOM QTY2 UOM QTY3 UOM	PRICE CUR PER UOP	TOTAL
LICIAL	17.50-7		155.00 CAD	155.00
		1 PC	1 PC	
0030	ALFLR74857	27.614 LB	1 PC	
	6061 Aluminum T651 Plate			
	0.31200 X Width 6.2500 +.125/000 X Length			
	144.5000			
	Plate Sawing - Standard			
	Actual Chemistry/Act. Physical			
	Actual Chemistry Notes			
	Standard Packaging			
	Order Number: 038993			25.00
	Delivery Date: 02/16/2018			
	Energy Surcharge			180.00
	Item total:			
		4 00	0.72 CAD	57.60
		4 PC	1 FT	
0040	ALREC00778 6061 T6511 Aluminum Extruded Rectangular	80 FT	1 1 1	
	6061 T6511 Aluminum Extraded Rostons	8.800 LB		
	0.12500 (+007) X 0.7500 (+010) X 240 Mill			
	Length			
	ACTAL P. 221/2014 ROHS COMPLIANT SAL			
	AMS-QQ-A-200/8 1997 Nominal Chemistry/Act			
	Physical			
	Standard Packaging			
	Order Number: 038993			
	Order Number, 030333			
	Delivery Date: 02/14/2018			



ORDER CONFIRMATION

thyssenkrupp Malerials NA, 2821 Langstaff Road, Concord, ON, L4K 5C6

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON K6A 1K7 Canada DATE:
ORDER NO:
YOUR P/O:
ATTENTION TO:
TEL:

02/09/2018 **1403522958** * 038993 dtd. 02/05/2018 CHANTAL LAVOIE 613-632-5200 * please state on all documents

PAGE 2 OF 3

1 PC 22.20 CAB 0110 ALREC00692 6061 T6511 Aluminum Extruded Rectangular 2.00000 (+024) X 3.5000 (+024) X 144 RBW Cutting - Standard +.125/000 Cut To Length 144.0000 " 1 ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/20/2018 Weight total Items total Net Amount 1 PC 22.20 CAB 1 FT			17.0-			
## ASTM B 221 2014 ROHS COMPLIANT SAE AMS-Qu-A-2000(8+024) X 15000 ## ALREC0692 G061 T6511 Aluminum Extruded Rectangular 1.00000 X 12.0000 X 144 Mill Length Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/22/2018 1 PC 18.78 CAD 1 FT 18.78 CAD 1 FT 1 PC 18.78 CAD 1 FT 1 FT 1 FT 1 PC 1 ST 1 ST 1 PC 1 ST 1 ST 1 PC 1 ST		O S C C DID TION	OTY2	UOM	PRICE CUR PER UOP	TOTAL
ALREC13956 6061 T6511 Aluminum Extruded Rectangular 1.00000 × 12 0000 × 144 Mill Length Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/22/2018 ALREC00630 6061 T6511 Aluminum Extruded Rectangular 1.50000 (+014) × 4 .0000 (+034) × 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/14/2018 1 PC 22.26 CAD 1 FT	ITEM	DESCRIPTION			27.22 CAD	446.64
0050 ALREC1990 6051 T6511 Aluminum Extruded Rectangular 1.0000 × 12 0000 X 144 Mill Length Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/22/2018 0080 ALREC00630 6061 T6511 Aluminum Extruded Rectangular 6061 T6511 Aluminum Extruded Rectangular ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/14/2018 1 PC 22.26 CAD 1 FT		22000				
1,00000 X 142,0000 X 144 NIN LECISION	0050	ALREC13956 Extruded Rectangular			1	
Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/22/2018		6061 T6511 Aluminum Extrados	169.344	LB		
Standard Packaging Order Number: 038993 Delivery Date: 02/22/2018 ALREC00630 6061 T6511 Aluminum Extruded Rectangular 1.50000 (+014) X 4.0000 (+034) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/14/2018 ALREC00692 6061 T6511 Aluminum Extruded Rectangular 2.00000 (+024) X 3.5000 (+024) X 144 RBW Cutting - Standard + .125/000 Cut To Length 144 0000 "1 ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/20/2018 Weight total Items total Net Amount 1 PC 18.78 CAD 1 FT 1 FT 10.800 LB 22.26 CAD 1 FT 1 FT 100.800 LB 21.216 22.26 CAD 1 FT 1 FT 22.226 CAD 22.236 CAD 22.236 CAD 23.230 LB 23.230 LB 24.230 LB		1.00000 X 12.0000 X 144 VIIII 25 5				
Order Number: 038993 Delivery Date: 02/22/2018 1 PC 18.78 CAD ALREC00630 6061 T6511 Aluminum Extruded Rectangular 1.50000 (+014) X 4 0000 (+034) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/14/2018 1 PC 22.26 CAD 1100 ALREC00692 6061 T6511 Aluminum Extruded Rectangular 2.00000 (+024) X 3.5000 (+024) X 144 RBW Cutting - Standard +.125/000 Cut To Length 144 0000 "1 ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/20/2018 Weight total Items total Net Amount 1 PC 18.78 CAD 1 FT 1 FT 10 FT 10 R8.78 CAD 1 PC 1 FT 1 FT 10 FT 10 R8.78 CAD 1 PC 1 FT 1 FT 1 FT 10 R8.78 CAD 1 PC 1 FT 1 FT 1 FT		Nominal Chemistry/Act 1 11)				
Delivery Date: 02/22/2018 ALREC00630 ALREC00630 6061 T6511 Aluminum Extruded Rectangular 1.50000 (+014) X 4.0000 (+034) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/14/2018 ALREC00692 6061 T6511 Aluminum Extruded Rectangular 2.00000 (+024) X 3.5000 (+024) X 144 RBW Cutting - Standard +.125/000 Cut To Length 144.0000 "1 ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/20/2018 Weight total Items total Net Amount 1 PC 18.78 CAD 1 FT 18.78		Standard Packaging				
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0080 6061 T6511 Aluminum Extruded Rectangular 1.50000 (+014) X 4.0000 (+034) X 144 Mill Length ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/14/2018 1 PC 22.26 CAD 1110 ALREC00692 6061 T6511 Aluminum Extruded Rectangular 2.00000 (+024) X 3.5000 (+024) X 144 RBW Cutting - Standard +.125/000 Cut To Length 144.0000 "1 ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/20/2018 Weight total Items total Net Amount 12 FT 84.672 LB 84.672 LB 84.672 LB 12 FT 84.672 LB						
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Delivery Date: 02/14/2018 1 PC 22.26 CAD ALREC00692 6061 T6511 Aluminum Extruded Rectangular 2.00000 (+024) X 3.5000 (+024) X 144 RBW Cutting - Standard +.125/000 Cut To Length 144.0000 "1 ASTM B 221 2014 ROHS COMPLIANT SAE AMS-QQ-A-200/8 1997 Nominal Chemistry/Act Physical Standard Packaging Order Number: 038993 Delivery Date: 02/20/2018 Weight total Items total Net Amount 1 PC 22.26 CAD 1 FT 21 FT 31 FT 31 FT 32 FT 32 FT 32 FT 33 FT 34 FT 35 FT 36 FT 37 FT 37 FT 38 FT 3		Order Number: 038993				
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Physical Standard Packaging Order Number: 038993 Delivery Date: 02/20/2018 Weight total Items total Net Amount Weight Management of the standard of the stan		AMS-QQ-A-200/8 1997 Nominal Chemistry/Act				
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Order Number: 038993 Delivery Date: 02/20/2018 Weight total Items total Net Amount Order Number: 038993 391.230 LB 1,176		Standard Packaging				
Delivery Date: 02/20/2018 Weight total Items total Net Amount 391.230 LB 1,176 1,176		Order Number: 038993				
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Items total 1,176 Net Amount 152		Weight total	391.23	0 LB		1,176.72
Net Amount 152						1,176.72
						152.98
001		GST				1,329.70
TOTAL						and designed ones a property of the last



ORDER CONFIRMATION

thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON, L4K 5C6

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON K6A 1K7 Canada

DATE: ORDER NO: YOUR P/O: ATTENTION TO: TEL:

02/09/2018 1403522958 * 038993 dtd. 02/05/2018 CHANTAL LAVOIE 613-632-5200 * please state on all documents

PAGE 3 OF 3

Payment Terms:

Within 30 days without deduction

Delivery Terms:

PPD (gem. Incoterms 2000) TRANSFER TRUCK

Shipping Condition:

General Delivery

Please review the above items for accuracy.

Prices are quoted as price in effect at time of shipment.

Our standard terms and conditions apply should this quote become an order.

For terms and conditions please refer to website at http://www.tkmna.com/tkmna/Resources/CustomerService/index.html

For terms and conditions please refer to receive the material delivery documentation at the time of receipt.

Any obvious damage must be noted on the material delivery documentation at the time of receipt.

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 160	G H(B) EB 2 8 2		(12.000)	PO / BATCH	но.: <u>038</u>	993/5046
MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED: QUANTITY REJECTED:	12'		THIC	CKNESS ORDE CKNESS RECE ET SIZE ORDE ET SIZE RECE	RED: /-C	100 100 19
DESCRIPTION	NCR (Check Y/N)			COMMEN	TS	
SURFACE DAMAGE	YN					
CORRECT FINISH	(Y) N					
CORROSION	Y (N					
CORRECT GRAIN DIRECTION	(Y) N					
CORRECT MATERIAL PER M-DRAWING	(Ý) N	Aster	1 B221			
CORRECT THICKNESS	(Y) N		- 12 /2 / 			
PHOTO REQUIRED	YM	. 1				
CORRECT REF # TO LINK CERT	(Y) N	Heat	# 201	802007	100-	
CORRECT MATERIAL IDENTFICATION	(X) N	''	7,	/ * / * / * / * / * / * / * / * / * / *		
CORRECT M# ON THE MATERIAL	(Y) N					
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)					
DOES THIS REQUIRE AN EXTRUSION REPORT	YN					
		•				
CUT SAMPLE PIEC	E OF MA	TERIAL A	ND PREFOR	M A HARDNE	SS CHECK.	
			SULTS BELOV			
		HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL						
SIZE OF TEST SAMPLE						
HARDNESS / DUROMETER READI	NG					
· · · · · · · · · · · · · · · · · · ·						

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required
INSPECTED BY:	DAS	SIGNED OFF BY:
DATE:	9-84FEB 2 8 2018	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

REV. B SHEET 1 OF 1 09.07.13 01.06.08 DATE DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
M6061T6B
SHEET
TITLE
6061-T6 BAR COPYRIGHT © 2001 BY DART AEROSPACE LTD
THIS DOCLARENT S PROVID MIC COPPED OF THE CHARGES CONCING
NOT TO RECEIVE OF ANY PURPOSE ON COPPED OF COMMUNICATION TO ANY OTHER PRINCES. G DS REMOVE QQ-A-250/11 OPTION. REFORMAT NOTES, ADD ASTM B211/B221 (ZN D7-1) CHECKED A SON MFG. APPR. APPROVED WE APPR. DATE 09.07.13 NEW ISSUE DESIGN DRAWN REV.

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION:

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQA-200/8/OR AMS 4160) OR ASTM B211 OR(6STM B221

PART NUMBER:

M6061T6B T.TTT X WW.WWW WIDTH THICK WHERE "T.TTT" = THICKNESS IN INCHES "WW.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

SPECIFICATION CONTROL DRAWING

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(B)



thyssenkrupp Materials NA,2821 Langstaff Road, Concord, ON L4K 5C6

DELIVERY NOTE

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON K6A 1K7



DATE:

02/28/2018

DOC. NO:

2405786315*

BOL. NO:

2405786315

ORDER NO:

1403522958

YOUR P/O:

038993

CUSTOMER NO:

10058125

Route:

303-A

CONTACT:

Stan Ivers

TEL:

905-532-1350 ext 21350

FAX:

905-738-9033 ext 9033

EMAIL:

STAN.IVERS@THYSSENKRUP

P.COM

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

REFERENCED ON IT **

Deliveries are carried out for your account and risk acc. to our Gen. Terms & Cond. of Delivery and Payment.

ITEM DESCRIPTION

NET QTY1 / QTY2 PACKAGE NO 1 PC

171 lb

1008335701

0010 ALREC13956

6061 T6511 Aluminum Extruded Rectangular

PC

1.00000 X 12.0000 X 144 Mill Length

Nominal Chemistry/Act Physical

Standard Packaging

2001313120 1

TAGNUM PCS

QTY

UOM VEND

VENDPO

SERVICE C 5400384190 201802007

Total Gross Weight

176.000 lb

All items, not declared as partial delivery, are final quantities.

Delivery Terms: PPD gem. Incoterms 2000 Prepaid TRANSFER TRUCK



thyssenkrupp Materials NA,2821 Langstaff Road, Concord, ON L4K 5C6

DELIVERY NOTE

DART AEROSPACE LTD 1270 ABERDEEN ST HAWKESBURY ON K6A 1K7 DATE:

02/28/2018

DOC. NO:

2405786315*

BOL. NO:

2405786315

ORDER NO:

1403522958

YOUR P/O:

038993

CUSTOMER NO:

10058125

Route:

303-A

CONTACT:

Stan Ivers

TEL:

Stall Ivers

FAX:

905-532-1350 ext 21350 905-738-9033 ext 9033

17171.

905-736-9033 ext 9033

EMAIL:

STAN.IVERS@THYSSENKRUP

P.COM

CERTIFICAT DE CONFORMITÉ/CERTIFICATE OF COMPLIANCE

*thyssenkrupp Matériaux NA certifie que le matériel décrit ci-dessus est conforme aux dessins ou spécifications exigés sur le bon de commande et qui sont en vigueur à la date ou la commande a été acceptée./ thyssenkrupp Materials NA certifies that the material described above is in accordance with the drawings or specifications called for on said order that are current on the date order was accepted.

*Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le fournisseur du matériel où les données résultent de l'analyse faite par un laboratoire qualifié/ We certify that the document reproduced here is true to the report provided by the equipment supplier where the data are the result of analysis by a qualified laboratory.

David Noordine - Director of Quality Assurance



Service Center Metals

5850 Quality Way

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

Made In the U.S.A.

OUR ORDER NUMBER

941763

N

D. Schroeder (Canada) SPECIFICATION SPECIFICATION-CERTIFICATION AMS-QQA-200/8 Rev-A ASTM-B221-14 StencilCont

RoHS 2011/65/EU Compliant

Thyssenkrupp Materials NA ThyssenKrupp Materials NA-St Laurent,QC Prince George, VA 23875 MANIFEST NUMBER **CUSTOMER PO**

BILL TO

Can Do.

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as

Quantity Certified

2,370 lbs

14pcs

CUSTOMER PART NUMBER

5400384190

357634

DIE NUMBER

DATE OF SHIPMENT

2/9/2018

ALLOY / TEMPER 6061-T6511

SALESPERSON

PL0741

ALREC13956

PL 1.000 x 12.000 DESCRIPTION

6061-T6511 also meet the requirements of 6061-T6.

All aluminum products supplied by Service Center Metals, LLC contain no functional mercury. Neither mercury nor its compounds are used in the manufacture of aluminum products at our facility. Furthermore, aluminum products supplied by Service Center Metals have not, to the best of our knowledge, contacted any source of mercury.

SCM is ISO 9001-2015 certified

This product is RoHS-2, REACH, and DFARS compliant

Mechanical Properties	Test Date	Ultimate Tensile		Yield Strength	Percent
Tests Lot No.		Strength (KS		(SI)	Elongation
)) ay					min max
1 201802007	2/6/18	52.00 52	52.00 47.30	47.30	17.30 17.30

Print Date: 2/9/2018		-	分 ·	2	<u></u>					USA	d in the	extrude	re melted and	SCM products are melted and extruded in the USA
United States of America	0.15	0.05	97.33	0.03	0.06 0.03	0.11	0.91	0.10	0.33	0.39	0.74	6061	201802007	001J18C117A 201802007 6061 0.74 0.39 0.33 0.10 0.91
Melt Source:	Others <u>Total</u>	Oth <u>Each</u>	<u>A</u> L	⊟	Zn	Q	Mg	Mn	<u> </u>	Fe	<u>⊘</u>	Alloy	Lot No.	Cast#
									y 6061	ım Allo	lumine	n for A	omposition	Chemical Composition for Aluminum Alloy 6061

SCM products are melted and extruded in the USA

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 7/20/17